



The MSDS format adheres to the standards and regulatory requirements of the United States and may not meet regulatory requirements in other countries.

DuPont
Material Safety Data Sheet

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6160FR FE-227
Revised 5-JUN-2006

CHEMICAL PRODUCT/COMPANY IDENTIFICATION

Material Identification

FE-227 is a registered trademark of DuPont.

CAS Number : 431-89-0
Formula : CF₃ CHF CF₃
Molecular Weight : 170.03
CAS Name : Propane, 1,1,1,2,3,3,3-Heptafluoro-

Tradenames and Synonyms

2-Hydroperfluoropropane
Propane, 1,1,1,2,3,3,3-Heptafluoro-
HFC-227ea
2-Hydroheptafluoropropane
Heptafluoropropane
2-H-heptafluoropropane
1,1,1,2,3,3,3-Heptafluoropropane

Company Identification

MANUFACTURER/DISTRIBUTOR
DuPont Fluoroproducts
1007 Market Street
Wilmington, DE 19898

PHONE NUMBERS

Product Information : 1-800-441-7515 (outside the U.S.
302-774-1000)
Transport Emergency : CHEMTREC 1-800-424-9300(outside U.S.
703-527-3887)
Medical Emergency : 1-800-441-3637 (outside the U.S.
302-774-1000)

COMPOSITION/INFORMATION ON INGREDIENTS

Components

Material	CAS Number	%
1,1,1,2,3,3,3-Heptafluoropropane	431-89-0	99.95

HAZARDS IDENTIFICATION

Potential Health Effects

Based on animal data, exposure to HFC-227ea by inhalation may cause suffocation, if air is displaced by vapors, and irregular heart beat with a strange sensation in the chest, "heart thumping," apprehension, lightheadedness, feeling of fainting, dizziness, weakness, sometimes progressing to loss of consciousness and death.

HFC-227ea may cause frostbite if liquid or escaping vapor contacts the skin.

HFC-227ea may cause "frostbite-like" effects if the liquid or escaping vapors contact the eyes.

In one study, human volunteers were selected to inhale HFC-227ea at a concentration of 6000 ppm but the study was terminated due to a rise in pulse rate that was believed to be unrelated to the chemical. In a subsequent study with human volunteers inhaling concentrations up to 8000 ppm no clinically significant effects were observed for any of the measured laboratory parameters.

Individuals with preexisting diseases of the cardiovascular system or nervous system may have increased susceptibility from excessive exposures.

Carcinogenicity Information

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

FIRST AID MEASURES

First Aid

INHALATION

If inhaled, immediately remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

SKIN CONTACT

Treat for frostbite if necessary by gently warming affected area.

EYE CONTACT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

(FIRST AID MEASURES - Continued)

INGESTION

Ingestion is not considered a potential route of exposure.

FIRE FIGHTING MEASURES

Flammable Properties

1,1,1,2,3,3,3-Heptafluoropropane is not flammable, however in the presence of a flame or ignition source it may decompose to form toxic hydrogen fluoride or carbonyl fluoride.

Non-flammable.

Extinguishing Media

Use media appropriate for surrounding material.

Fire Fighting Instructions

Self-contained breathing apparatus (SCBA) may be required if cylinders rupture or release under fire conditions.

Keep cylinders cool with water spray applied from a safe distance.

ACCIDENTAL RELEASE MEASURES

Safeguards (Personnel)

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus. Keep upwind of leak - evacuate until gas has dispersed.

Initial Containment

Use forced ventilation to disperse vapors.

HANDLING AND STORAGE

Handling (Personnel)

Do not breathe gas. Avoid contact with eyes, skin, or clothing.
Wash thoroughly after handling. Wash clothing after use.

Storage

Store in a clean, dry place. Store below 52 C (126 F).

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls

Use only with adequate ventilation. Keep container tightly closed.

Personal Protective Equipment

EYE/FACE PROTECTION

Wear safety glasses or coverall chemical splash goggles.

RESPIRATORS

Wear NIOSH approved respiratory protection, as appropriate.

PROTECTIVE CLOTHING

Where there is potential for skin contact have available and wear
as appropriate impervious gloves, apron, pants, and jacket.

Exposure Guidelines

Exposure Limits

FE-227

AEL * (DuPont) : 1000 ppm, 8 & 12 Hr. TWA

* AEL is DuPont's Acceptable Exposure Limit. Where governmentally
imposed occupational exposure limits which are lower than the AEL
are in effect, such limits shall take precedence.

PHYSICAL AND CHEMICAL PROPERTIES

Physical Data

Boiling Point	: -16.4 C (2.5 F)
Melting Point	: -131 C (-204 F)
Vapor Pressure	: 65.7 psia @ 25 C (77 F) (453.3 kPa)
Liquid Density	: 1.386 g/cm ³ @ 25 C (77 F) (86.53 lb/ft ³)
Critical temperature	: 101.6 C (214.9 F)
Critical pressure	: 424.7 psia (2930 kPa)
Odor	: None.

(PHYSICAL AND CHEMICAL PROPERTIES - Continued)

Form : Liquified Gas

STABILITY AND REACTIVITY

Chemical Stability

Stable at normal temperatures and storage conditions.

Avoid sources of heat or open flame.

Incompatibility with Other Materials

Incompatible with strong reducing agents such as alkali metals (e.g., sodium, potassium), alkali-earth metals (e.g., magnesium, calcium), and powdered aluminum or zinc.

Decomposition

Decomposes by reaction with high temperature (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid, carbonyl fluorides, carbon monoxide and carbon dioxide.

Polymerization

Polymerization will not occur.

TOXICOLOGICAL INFORMATION

Animal Data

HFC-227ea

Inhalation 4 hour LC50: > 788,698 ppm in rats

Repeated exposure of rats by inhalation for 4 weeks at concentrations up to 50,000 ppm revealed no toxicologically significant effects. The NOEL for this study was 50,000 ppm. A 90-day inhalation study in rats did not find any exposure related effects at 105,000 ppm. The NOEL for this study was 105,000 ppm.

Cardiac sensitization, a potentially fatal disturbance of heart rhythm associated with a heightened sensitivity to the action of epinephrine, occurred in dogs at 105,000 ppm. The NOAEL for cardiac sensitization was 90,000 ppm. In a different study to evaluate cardiac sensitization in dogs, concentrations of 90,000, 105,000, and 140,000 ppm caused a dose-related increase in incidence and severity; at 90,000 ppm effects were minimal or mild in nature.

Inhalation studies of HFC-227ea in rabbits and rats do not suggest developmental toxicity at concentrations up to

(TOXICOLOGICAL INFORMATION - Continued)

105,000 ppm. Tests have shown that HFC-227ea does not cause genetic damage in bacterial or mammalian cell cultures. Tests in animals for carcinogenicity or reproductive toxicity have not been conducted.

DISPOSAL CONSIDERATIONS

Waste Disposal

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Incinerate material in accordance with Federal, State/Provincial and Local requirements.

TRANSPORTATION INFORMATION

Shipping Information

DOT
Proper Shipping Name : Heptafluoropropane
Hazard Class : 2.2
I.D. No. (UN/NA) : UN 3296
DOT Label(s) : Nonflammable Gas

REGULATORY INFORMATION

U.S. Federal Regulations

TSCA Inventory Status : Listed.

TITLE III HAZARD CLASSIFICATIONS SECTIONS 311, 312

Acute : Yes
Chronic : No
Fire : No
Reactivity : No
Pressure : No

OTHER INFORMATION

NFPA, NPCA-HMIS

NFPA Rating
Health : 1
Flammability : 0
Reactivity : 1

NPCA-HMIS Rating
Health : 1
Flammability : 0

(Continued)

Reactivity : 0

Personal Protection rating to be supplied by user depending on use conditions.

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.

Responsibility for MSDS : MSDS Coordinator
> : DuPont Fluoroproducts
Address : Wilmington, DE 19898
Telephone : (800) 441-7515

Indicates updated section.

This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained.

End of MSDS