Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M (TM) Novec (TM) 1230 Fire Protection Fluid [FK-5-1-12]
MANUFACTURER: 3M
DIVISION: Electronics Markets Materials Division
ADDRESS: 3M Center
St. Paul, MN  55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 02/01/2005
Supercedes Date: 02/01/2005
Document Group: 16-3425-2

Product Use:
Specific Use: STREAMING AND FLOODING FIRE PROTECTION

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,1,2,3,4,5,5,5-NONAFLUORO-4-(TRIFLUOROMETHYL)-3-PENTANONE</td>
<td>756-13-8</td>
<td>&gt; 99.9</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Liquid
Odor, Color, Grade: clear colorless, low odor.
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards. This product is very low in acute toxicity. The LC50 (rat) is >10% v/v. The NOAEL for cardiac sensitization is also >10% v/v, providing a large margin of safety when used at effective design concentrations as a fire protection fluid.

3.2 POTENTIAL HEALTH EFFECTS
Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation.

Inhalation:
Prolonged or repeated exposure, above recommended guidelines, may cause:
   May be absorbed following inhalation and cause target organ effects.

Ingestion:
No health effects are expected.

Target Organ Effects:
Prolonged or repeated exposure, above recommended guidelines, may cause:
   Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact:  Flush eyes with large amounts of water.  If signs/symptoms persist, get medical attention.

Skin Contact:  Wash affected area with soap and water.  If signs/symptoms develop, get medical attention.

Inhalation:  If signs/symptoms develop, remove person to fresh air.  If signs/symptoms persist, get medical attention.

If Swallowed:  Do not induce vomiting.  Give victim two glasses of water.  Never give anything by mouth to an unconscious person.  If signs/symptoms develop, get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - LEL</td>
<td>[Details: Nonflammable]</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>[Details: Nonflammable]</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA

Product is a fire-extinguishing agent.
5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Ventilate the area with fresh air. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Contents may be under pressure, open carefully. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray.

7.2 STORAGE
Keep container in well-ventilated area.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Provide local exhaust ventilation at transfer points. Provide appropriate local exhaust ventilation on open containers. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact.
The following eye protection(s) are recommended: Indirect Vented Goggles.

8.2.2 Skin Protection
Avoid prolonged or repeated skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.
Gloves made from the following material(s) are recommended: Butyl Rubber.

8.2.3 Respiratory Protection
Avoid breathing of vapors, mists or spray. Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or full face air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance. If thermal decomposition occurs, wear supplied air respiratory protection.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,1,2,2,4,5,5,5-NONAFLUORO-4-(TRIFLUOROMETHYL)-3-PENTANONE</td>
<td>3M</td>
<td>TWA</td>
<td>150 ppm</td>
<td></td>
</tr>
</tbody>
</table>

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Physical Form:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor, Color, Grade:</td>
<td>clear colorless, low odor.</td>
</tr>
<tr>
<td>General Physical Form:</td>
<td>Liquid</td>
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<tr>
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<tr>
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<td>[Details: Nonflammable]</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>[Details: Nonflammable]</td>
</tr>
<tr>
<td>Boiling point</td>
<td>49 ºC</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>11.6 [Ref Std: AIR=1]</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>244 mmHg [@ 20 ºC]</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.6 [Ref Std: WATER=1]</td>
</tr>
<tr>
<td>pH</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Melting point</td>
<td>-108 ºC</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Nil</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>&gt; 1 [Ref Std: BUOAC=1]</td>
</tr>
<tr>
<td>Volatile Organic Compounds</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Percent volatile</td>
<td>100 %</td>
</tr>
<tr>
<td>VOC Less H2O &amp; Exempt Solvents</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>0.6 centipoise [@ 25 ºC]</td>
</tr>
</tbody>
</table>

SECTION 10: STABILITY AND REACTIVITY
Stability: Stable.

Materials and Conditions to Avoid: Strong bases; Amines; Alcohols Additional Information: Avoid direct sunlight and ultraviolet light

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Hydrogen Fluoride</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Test Organism</th>
<th>Test Type</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Green algae, Selenastrum capricornutum</td>
<td>96 hours Aquatic Toxicity - Acute</td>
<td>&gt;150 mg/L % weight</td>
</tr>
</tbody>
</table>

Additional Algae Species data for C6 Ketone:
Anabaena 96-hr EC50 = 920 mg/L (# cells) and >1000 (U) mg/L for C6 Ketone, calculated as 79.7 mg/L (# cells) and > 86.6 mg/L (u) for PFPA.
Duckweed 7-day EC50 = >500 mg/L for C6 Ketone and > 17.7 mg/L for PFPA.
Naviculla 96-hr EC50 = > 500 mg/L for C6 ketone and > 14.2 mg/L for PFPA.

Data for Pentfluoropropionic acid (PFPA), a hydrolysis product of C6 Ketone (L-15566):
Fish 96-hr LC50 (Fathead minnow) - >1070 mg/L measured conc.
Daphnia 48-hr EC50 - > 1080 mg/L measured conc.
Algae 96-hr EC50 (Selenastrum capricornutum) - 5.37 mg/L (# cells), 10.6 mg/L (u), measured conc.
OECD 209 (3-hour EC50) > 10,000 mg/L
Other Species 96-hr LC50 = 408 mg/L (orange-red killifish)
BCF 1.2 and < 4.8 (two levels tested)

CHEMICAL FATE INFORMATION

Hydrolysis Half-life of C6 Ketone - <2.5 min at pH 1.2, 5, 7 and 9

Biodegradation Information for Pentfluoropropionic acid (PFPA):
MITI - 28-day % biodegradation = 1%, STURM = 3% biodegradation
SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Incinerate in an industrial or commercial facility in the presence of a combustible material. Combustion products will include HF. Facility must be capable of handling halogenated materials. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste. Reclaim if feasible. For information on product return, contact your distributor.

**EPA Hazardous Waste Number (RCRA):** Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

**ID Number(s):**

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

**US FEDERAL REGULATIONS**
Contact 3M for more information.

**311/312 Hazard Categories:**
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No
- Immediate Hazard - No
- Delayed Hazard - Yes

**STATE REGULATIONS**
Contact 3M for more information.

**CHEMICAL INVENTORIES**
The components of this product are in compliance with the chemical notification requirements of TSCA.

One or more of the components of this product have been notified to ELINCS (European List of Notified or New Chemical Substances). Certain restrictions apply. Contact the selling division for additional information.

All the components of this product are listed on China's Inventory of Chemical Substances.

The components of this material are in compliance with the new chemical notification requirements for the Korean Existing Chemicals Inventory.

Contact 3M for more information.
Additional Information: The components of this product are in compliance with the chemical notification requirements of the National Industrial Chemical Notification and Assessment Scheme (NICNAS) of Australia, the Canadian Environmental Protection Act (CEPA) and the Ministry of Economy, Trade and Industry of Japan.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 3 Flammability: 0 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 0 Flammability: 0 Reactivity: 1 Protection: X - See PPE section.

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:
Section 14: ID Number(s) was modified.

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